## Product

Seal-it 352 SUPER-PRO is a high-quality, multi-purpose, professional and universal sealant and construction and installation adhesive that is based on MS-Polymer ${ }^{\circledR}$ technology and moisturecures into a durable rubber that retains its elasticity.

## Applications

> Universal joint sealant and material adhesive in the construction, industrial, marine and automotive sectors.
> Versatile sealant for connections between building components in floor, roof, façade and interior and exterior wall structures.
> Multifunctional installation and construction adhesive, suitable for almost all building materials.
> Fungicidal joint sealant in sanitary spaces and other spaces with plumbing fixtures, as well as cold storage units.
> Seal, adhere and install natural stone, marble, granite, hard stone, concrete and other porous stone types and/or materials, such as untreated wood types.
> Highly UV-resistant glazing compound for top and bead seals for glass panes.
> Structural bonding in vibrating structures.
> Seal, adhere and install metal parts in the construction of roofs, façades, bodywork, containers and air ducts.
> Adhesion of post-and-lintel slabs and EPDM films in the construction of roofs, façades and ponds.
> Excellently suited for adhesion and installation of mirrors and façade and decorative panels.
> Perfect for use as a paintable sealant and filler for joints, seams, cracks, holes and fissures.
> Repair adhesive or sealant for renovation, maintenance, assembly, installation and repair work in the construction and transport sectors.

## Colours and packaging

12 cartridges ( 290 ml ): white, grey, black
Other colours and/or packaging on request

## Properties

$\checkmark$ Durable, retains elasticity, maximum movement capacity of $25 \%$.
$\checkmark \quad$ Excellent adhesion without primer on practically all surfaces, even moist ones.
$\checkmark \quad$ Seal, adhere and install practically anything with a single product, both indoors and out.
$\checkmark \quad$ Superb working properties, professional A quality.
$\checkmark$ High mechanical resistance and ultimate strength, faststrengthening and fast-curing.
$\checkmark$ Good resistance to discolouration, UV, weather, water, moisture, fungus and ageing
$\checkmark \quad$ Odourless, bubble-free and non-shrink fast-curing CEcertified MS-Polymer ${ }^{\circledR}$ system.
$\checkmark \quad$ Free of plasticisers, phthalates, isocyanate, solvents and silicone.

Technical product data

| Property | Value + unit |
| :---: | :---: |
| Viscosity (ISO 7390) | < 2 mm |
| Viscosity | $1,42 \mathrm{~g} / \mathrm{ml}$ |
| Skin formation time ( $23^{\circ} \mathrm{C}$ and $55 \%$ R.H.) | 10 minutes |
| Cures in 24 hours ( $23^{\circ} \mathrm{C}$ and 55\% R.H.) | $2-3 \mathrm{~mm}$ |
| Contraction | nihil |
| Temperature resistance once fully cured | $-40^{\circ} \mathrm{C}$ to $+100^{\circ} \mathrm{C}$ |
| Mechanical values | 2 mm film |
| Shore A hardness <br> (DIN 53505) | $60^{\circ}$ |
| Modulus at 100\% (DIN 53504) | 1,60 MPa |
| Tensile strength (DIN 53504) | 2,60 MPa |
| Stretch at breaking point (DIN 53504) | 300\% |
| Certifications | EN 15651-1: F-INT EUROFINS LEED ${ }^{\circledR}$ BREEAM VOC-emission class A+ EMICODE EC1 PLUS |
| Shelf life | In unopened original packaging, stored in a cool dry place between $+5^{\circ} \mathrm{C}$ and $+25^{\circ} \mathrm{C}$, the product will last up to 15 months after the production date. |

## Properties

$\checkmark \quad$ Very low emission: certified EMICODE EC1 PLUS and VOC emission class A+.
$\checkmark \quad$ Compatible in direct contact with the silver coating on mirrors and PVB-laminated glass.
$\checkmark \quad$ No edge contamination, staining or bleeding on porous materials, such as concrete, natural stone and untreated wood.
$\checkmark \quad$ Sandable and grindable once fully cured; paintable immediately after skin formation.
$\checkmark \quad$ Non-corrosive to metals.
$\checkmark \quad$ Absorbs acoustic and mechanical vibrations well.
$\checkmark \quad$ Usable wet-on-wet, repair with the same material.

## 352 SUPER-PRO

## Application conditions

$\checkmark$ Application temperature (ambient and surface) between $+5^{\circ} \mathrm{C}$ and $+40^{\circ} \mathrm{C}$.
$\checkmark$ On clean, uncontaminated, compatible, stable, greasefree and dust-free surfaces.
$\checkmark \quad$ Ensure proper joint dimensions, for proper absorption of any movements.
$\checkmark \quad$ Use a suitable brush to remove any loose particles from the surface.
$\checkmark \quad$ Degrease the surface properly using Seal-it ${ }^{\circledR} 510$ CLEANER.
$\checkmark$ Seal-it ${ }^{\circledR} 352$ SUPER-ALL has a broad bonding spectrum, but highly porous surfaces should be pre-treated with Seal-it ${ }^{\circledR} 520$ PRIMER and non-porous surfaces with minimal bonding should be treated with Seal-it ${ }^{\circledR} 525$ Clean \& Bond.
$\checkmark \quad$ For adhesive applications, apply material vertically (ventilation) in beads spaces between a minimum of 10 cm and a maximum of 20 cm . Do not apply in dabs! It is recommended to use double-sided adhesive SEAL-IT ${ }^{\circledR}$ 560 PANELTAPE to support adhesion during the curing process and to achieve the correct adhesive thickness.
$\checkmark$ Use Seal-it ${ }^{\circledR} 550$ FINISH to apply a smooth and tight finish, before skin formation.

## Paintability

After skin formation, Seal-it ${ }^{\circledR} 352$ SUPER-PRO offers optimal paintability with emulsion paints. However, synthetic paint systems may dry slowly. If it will be painted (not necessary), for best results, we recommend lightly sanding the Seal-it ${ }^{\circledR} 352$ SUPER-PRO and adjacent parts with a Scotch-Brite ${ }^{\circledR}$ pad, then thorough degreasing with Seal-it ${ }^{\circledR} 510$ CLEANER and painting immediately after this.

## Cleaning

Remove fresh/uncured material from surfaces and tools using Sealit ${ }^{\circledR} 510$ CLEANER. Clean hands/skin with Seal-it ${ }^{\circledR} 515$ ULTRA-WIPES. Cured material must be removed mechanically.

## Limitations and recommendations

Not suitable for continuous water loads or dilation joints. Not suitable for PE, PP, PC, PMMA, PTFE, soft plastic, neoprene or bituminous surfaces. Discolouration may occur under certain conditions, such as due to direct contact with chemicals, applications in dark rooms/spaces or release of plasticiser from the surface. We recommend testing the adhesion and the material and paint compatibility in advance.

## Health and safety

Avoid long-term contact with skin. If uncured material gets in your eyes, rinse out thoroughly with plenty of water and consult a physician. The product safety data sheet is available on request.

## General information

The information contained in this document is provided in good faith and is believed to be correct. However, we have no influence on the conditions in which these products are used or the methods by which they are used. Therefore, this information is not a substitute for tests which the customer must perform himself/herself in order to ensure that the products are safe, effective and achieve the intended purposes. Suggestions regarding the use of the product must not be used as grounds for infringement of any patent whatsoever. The only guarantee Castelein Sealants offers is that this product complies with the Castelein Sealants terms and conditions of sale in force at the time of shipment. Your only remedy in the event of a breach of this guarantee is the refund of the purchase price or the replacement of the product that does not comply with the guarantee.
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